

PRODUCT INFORMATION

CEVO®-process C-3325

Product Description

CEVO®-process C-3325 is a well-balanced lubricant combination for injection moulded PVC fittings stabilised with lead. CEVO®-process C-3325 guarantees an in tendency low melt viscosity combined with moderate extrusion torque and pressure. It is adjusted for a rather early fusion time.

CEVO®-process C-3325 might directly be used at the recommended dosage in combination with 3.0 to 3.5 phr tribasic lead sulfate.

The addition of calcium stearate and/or dibasic lead stearate (DBLS) might be necessary to accelerate the fusion. The addition of short-chain processing aid might help for a better melt flow and an earlier gelation.

General Advantages

Injection moulded PVC-U fittings, based on lead stabilisers.

Recommended Dosage

- 2.4 to 2.8 phr CEVO®-process C-3325

Optionally:

- 3.0 to 3.5 phr TBLS
- 0.0 to 0.5 phr DBLS
- 0.5 to 1.5 phr short-chain processing aid
- 0.0 to 0.5 phr calcium stearate

Mixing

We recommend a minimum mixing temperature of 110 to 120 °C for an optimal dispersion on the PVC grain.

Chemical and Physical Properties

Characteristics	Unit	Target value
Acid value	mg KOH/g	< 10
Solidification point	°C	approx. 90
Drop point	°C	approx. 115
Ash content	%	< 0.20
Viscosity @ 140 °C	mPas	approx. 50
Colour	–	off-white

Packaging and Handling

Physical form	Flakes or powder
Packaging	Paper bag
Storage	Store at ambient temperature on a dry place. Protect from heat/overheating and direct sunlight. The maximum shelf life is 5 years after production. Thereafter, tests of the chemical characteristics are recommended. After delivery, a minimum remaining shelf life at the customer of 1.5 years is warranted.

Safety

CEVO®-process C-3325 is not classified as carcinogenic, mutagenic or reprotoxic; no health or environmental hazards are known, provided it is applied in industrial and professional settings.

Delivery Time and Availability

Standard delivery time: 2 – 3 weeks. Preconditions can be met for achieving shorter delivery times on standard products when demanded by the market.

Legislation

Food contact legislation:

- Product for technical applications

Other legislation:

- RoHS and CONEG compliant
- Ingredients listed in all relevant national inventories

For further information, please contact application@voelpker.com.